

MODIFICATIONS				INDEX INDEX
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REDESSINE PLAN EN CAO - SUPPRIME REP.006 ET REP.010 - AJOUTE REP.011. REDRAWN DRAWING IN CAO - DELETED IT.006 AND IT.010 - ADDED IT.011..				C
AJOUTE TABLEAU SUIVI PERIODIQUE ET TRADUCTION EN ANGLAIS. ADDED TABLE OF SCHEDULED FOLLOW-UP AND TRANSLATION INTO ENGLISH.				D

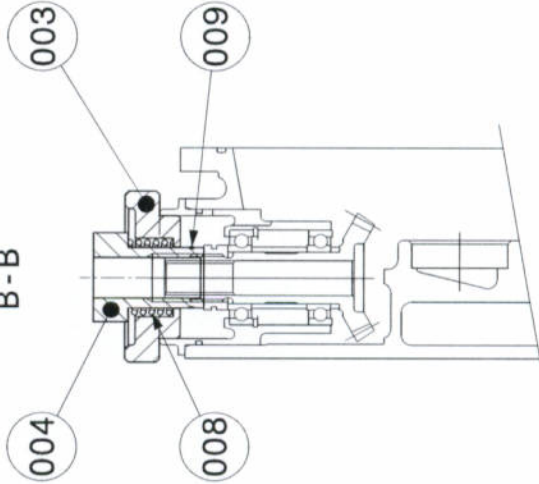
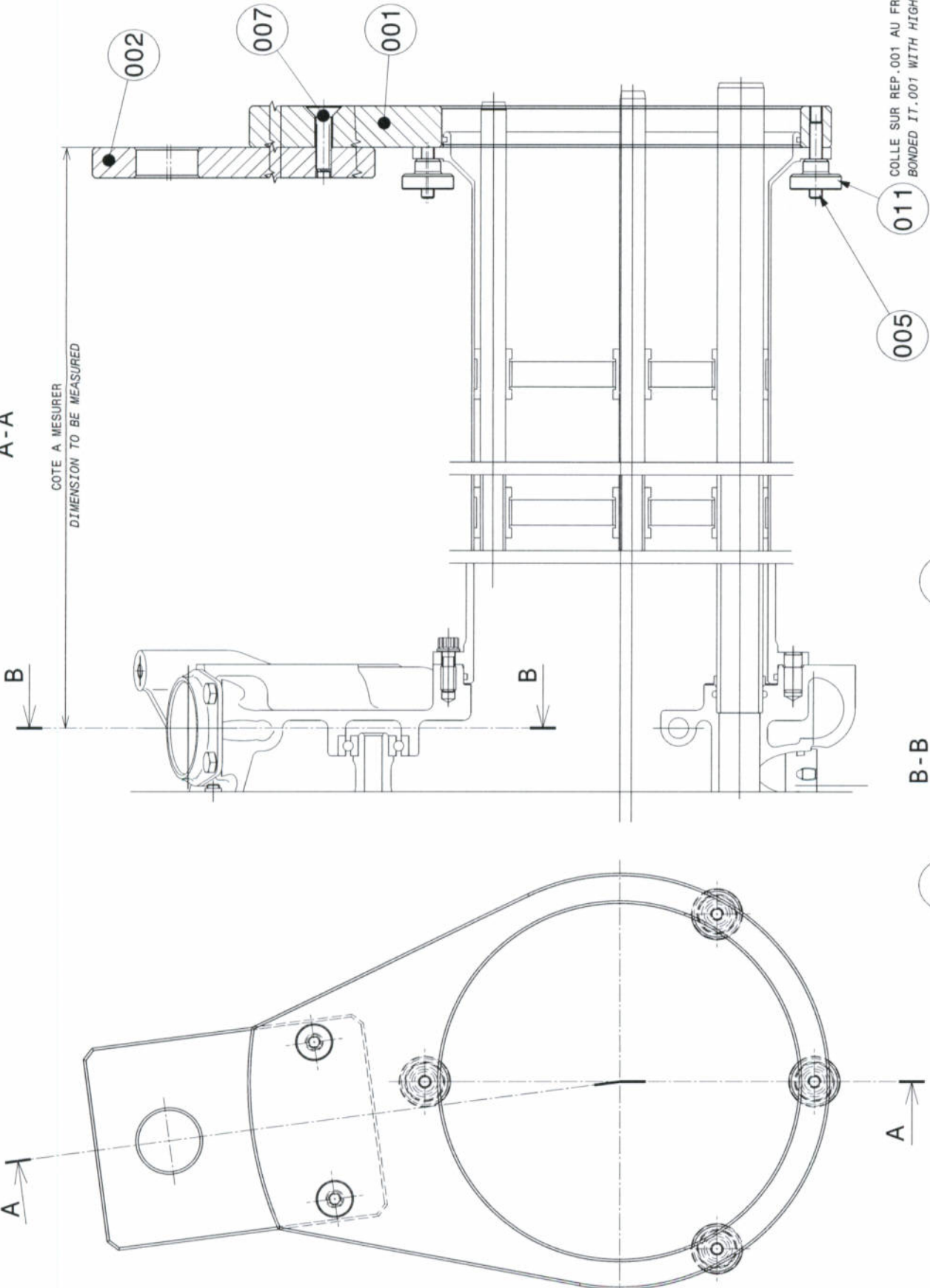
ALL DIMENSIONS ARE IN MILLIMETERS

MASSE DE L'OUTILLAGE: 2.7Kg
TOOL WEIGHT: 2.7Kg

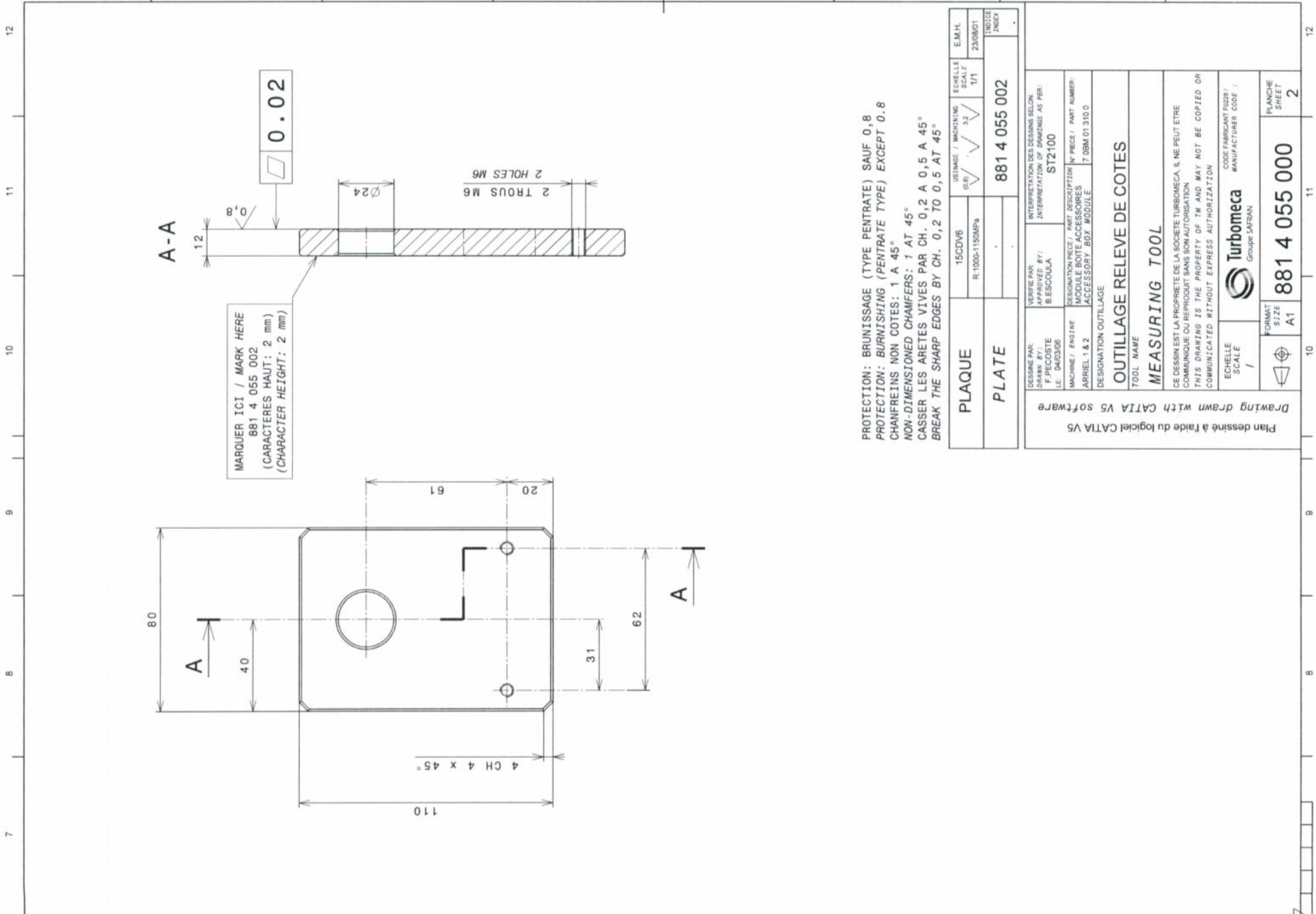
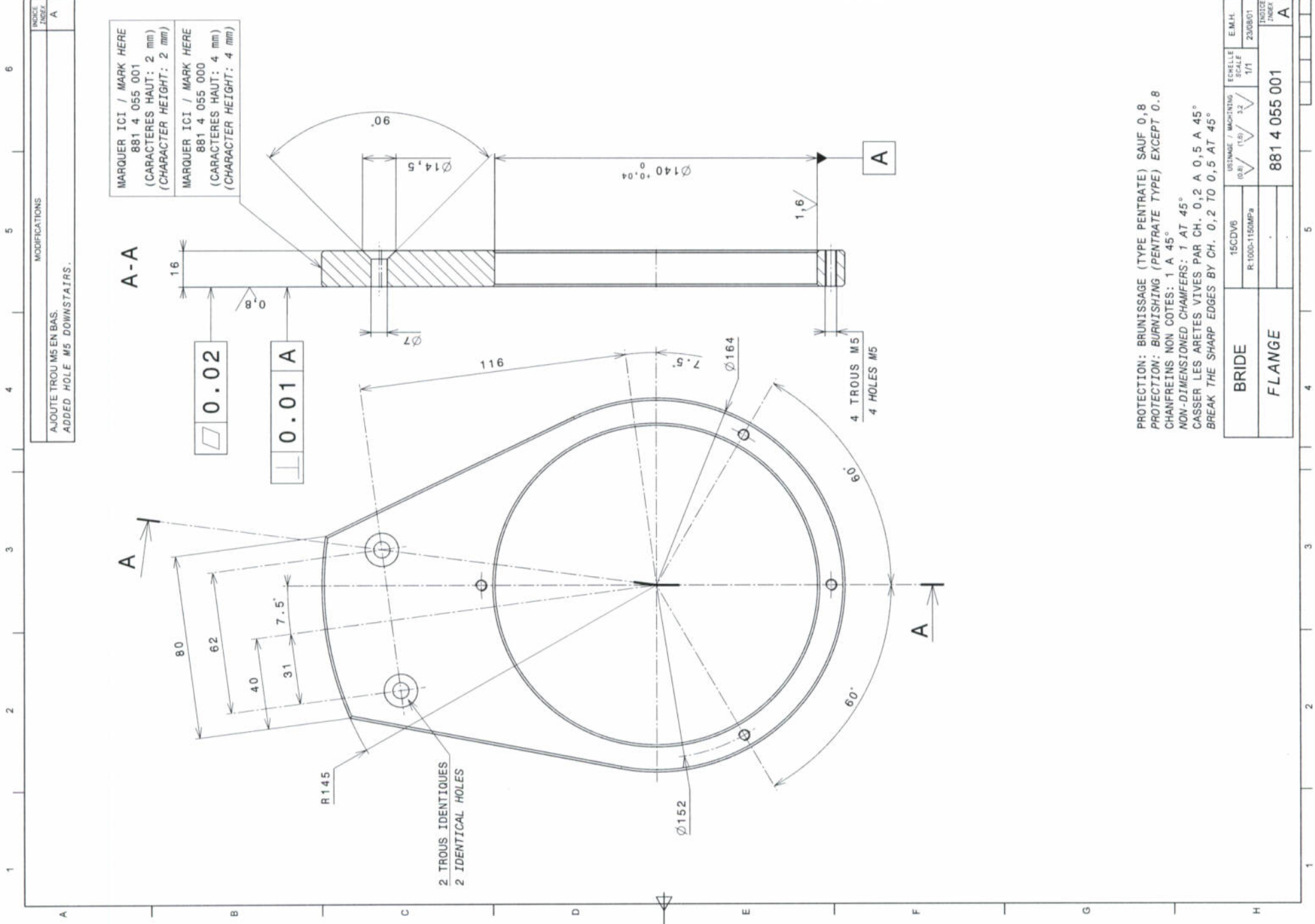


SP A/D	051	1	ETIQUETTE LABEL	TM	8815099808
.	050	1	COFFRET DE RANGEMENT 320x200x100 STORAGE CASE 320x200x100	LHOTELLIER	LSX 20-852-301
.	.	.	.	OU TM OR TM	9678500180
.
.
3	011	3	ECROU MOLETTE KNURLED NUT M5	VOIR DETAIL REFER TO DETAIL	.
.	040	1	CENTRAGE Ø36 CENTERING PIN Ø36	36NCD16	R1600-1800MPa
.	009	1	CIRCLIPS EXTERIEUR Ø18x1.2 OUTER CIRCLIP Ø18x1.2	STD OU TM STD OR TM	9744018200
.	008	1	RESSORT ØEXT.: 22 ØC: 1.8 LG.: 25 SPRING ØOUTER.: 22 ØC.: 1.8 LG.: 25	VANEL	C.220.160.0250.A
.	007	2	VIS FHC M6-25 SCREW FHC M6-25	STD	.
.	006	3	ECROU MOLETTE A SERRAGE RAPIDE M5 OUTFOX-RELEASE-KNURLED-NUT-M5	VOIR DETAIL REFER TO DETAIL	.
.	005	3	TIGE FILETEE M5x30 THREADED ROD M5x30	STD	.
3	004	1	ECROU NUT	UE12P	.
3	003	1	CENTRAGE Ø36 CENTERING PIN Ø36	36NCD16	R1600-1800MPa
2	002	1	PLAQUE PLATE	15CDV6	R1000-1150MPa
2	001	1	BRIDE FLANGE	15CDV6	R1000-1150MPa

PL SH	REP ITEM	QUANT	DESIGNATION / DESCRIPTION	MATIERE MATERIAL	Observations Comments
DESIGNER PAR: VERIFIE PAR: INTERPRETATION DES DESSINS SELON: / / / DRAWN BY: APPROVED BY: INTERPRETATION OF DRAWINGS AS PER: / / / LE: 0403006 BESCOULA ST2100 DATE DATE DATE					
MACHINE / ENGINE DESIGNATION PIECE / PART DESCRIPTION N° PIECE / PART NUMBER: ARRIEL 1 & 2 MODULE BOITE ACCESSOIRES ACCESSORY BOX MODULE 7 08M 01 310 0 DATE DATE DATE					
DESIGNATION OUTILLAGE OUTILLAGE RELEVÉ DE COTES TOOL NAME MEASURING TOOL DATE DATE DATE					
CE DESSIN EST LA PROPRIÉTÉ DE LA SOCIÉTÉ TURBOMECA. IL NE PEUT ÊTRE COMMUNIQUÉ OU REPRODUIT SANS SON AUTORISATION. THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION					
Echelle / Scale 1/1 CODE FABRICANT F228 / Turbomeca MANUFACTURER CODE : DATE: 09/11/05 A ESCOULA DATE: 23/08/01 J FOUCHET DATE: 02/07/80					
Format / Size A1 881 4 055 000 1/3 PLANCHE / SHEET DATE: 23/08/01 J FOUCHET DATE: 02/07/80					



LISTE DES CARACTERISTIQUES AVEC SUIVI PERIODIQUE LIST OF CHARACTERISTICS WITH SCHEDULED FOLLOW-UP			
NOMINAL NOMINAL	TOLERANCE TOLERANCE	N° PLANCHE SHEET N°	LOCALISATION LOCATION
Ø50	±0.01	3	A9
Ø36	+0.025 -0.025	3	C9



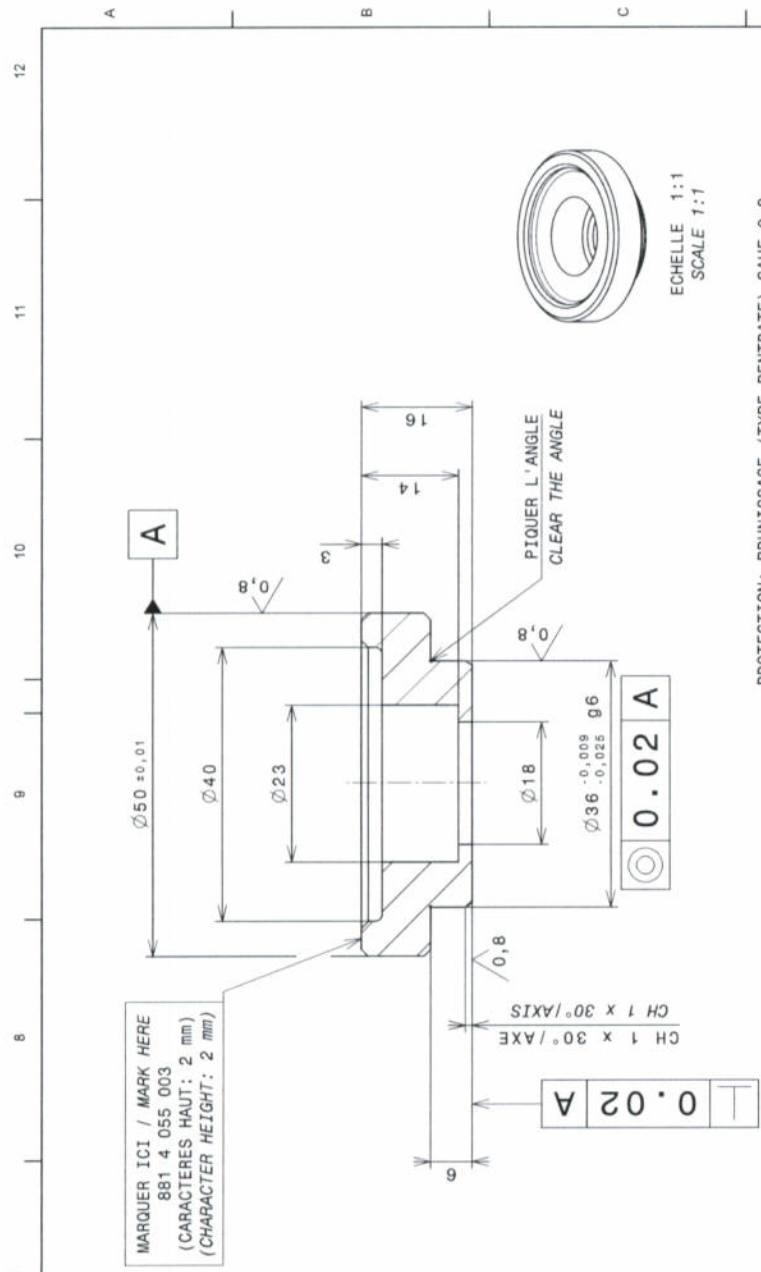
PROTECTION: BRUNISSAGE (TYPE PENTRATE) SAUF 0,8
PROTECTION: BURNISHING (PENTRATE TYPE) EXCEPT 0.8
CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°
CASSER LES ARETES VIVES PAR CH. 0,2 A 0,5 A 45°
BREAK THE SHARP EDGES BY CH. 0,2 TO 0,5 AT 45°

DESIGNE PAR: DRAWT BY: F.PECOSTE I.E. 0403006	VERIFIE PAR: APPROVED BY: BESCOULLA	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST2100
MACHINE / ENGINE ARRIEL 1 & 2	DESIGNATION PIECE / PART DESCRIPTION IN PIECE / PART NUMBER: MODULE BOITE ACCESSOIRES ACCESSORY BOX MODULE 7 08M 01 310 0	
DESIGNATION OUTILLAGE		
TOOL NAME		
MEASURING TOOL		
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION		
ECHELLE SCALE 1	ECHELLE SCALE 1/1	E.M.H. INDEX 2308001
BRIDE FLANGE		881 4 055 001
PLAQUE PLATE		881 4 055 002

Plan dessiné à l'aide du logiciel CATIA V5
Drawing drawn with CATIA V5 software

PROTECTION: BRUNISSAGE (TYPE PENTRATE) SAUF 0,8
PROTECTION: BURNISHING (PENTRATE TYPE) EXCEPT 0.8
CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°
CASSER LES ARETES VIVES PAR CH. 0,2 A 0,5 A 45°
BREAK THE SHARP EDGES BY CH. 0,2 TO 0,5 AT 45°

DESIGNE PAR: DRAWT BY: F.PECOSTE I.E. 0403006	VERIFIE PAR: APPROVED BY: BESCOULLA	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST2100
MACHINE / ENGINE ARRIEL 1 & 2	DESIGNATION PIECE / PART DESCRIPTION IN PIECE / PART NUMBER: MODULE BOITE ACCESSOIRES ACCESSORY BOX MODULE 7 08M 01 310 0	
DESIGNATION OUTILLAGE		
TOOL NAME		
MEASURING TOOL		
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION		
ECHELLE SCALE 1	ECHELLE SCALE 1/1	E.M.H. INDEX 2308001
BRIDE FLANGE		881 4 055 001
PLAQUE PLATE		881 4 055 002



ECHELLE 1:1
SCALE 1:1

PROTECTION: BRUNISSAGE (TYPE PENTRATE) SAUF 0,8
PROTECTION: BURNISHING (PENTRATE TYPE) EXCEPT 0.8
CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°
CASSER LES ARÊTES VIVES PAR CH. 0,2 A 0,5 A 45°
BREAK THE SHARP EDGES BY CH. 0,2 TO 0,5 AT 45°

CENTRAGE Ø36	35NCD16	USENAGE / MOCHUNING (B) $\sqrt{\frac{12}{21}}$	ECCELLE SCALE 2/1	E.M.H.
CENTERING PIN Ø36	R 1900-1800MPa		INDEX	2309001
		881 4 055 003		

MODIFICATIONS	INDEX 1957
PIECE NOUVELLE. NEW PART.	C



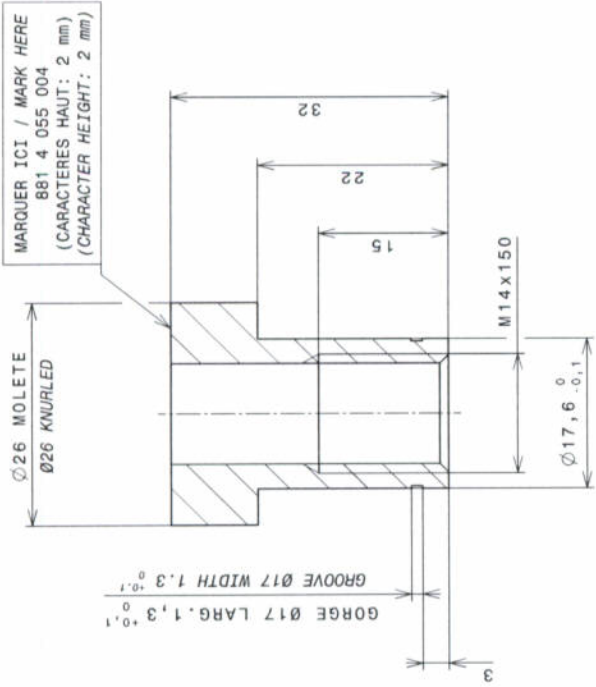
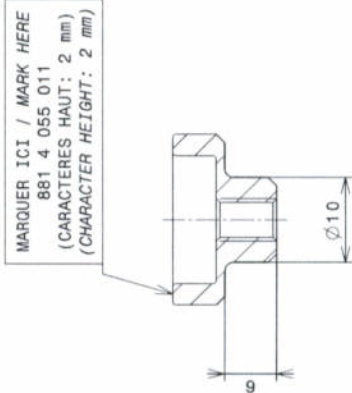
ECHELLE 1:1
SCALE 1:1

RAYONS NON COTES: R 1
NON-DIMENSIONED RADII: R 1
CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°

ECROU MOLETE	ECROU MOLETE MOLETE	UTZMAZ / MOCHINGS	SCHELLE SCALE	FEFECOSTE
	NLM 06010-105	✓ 12 ✓	2.5/1	0403066
KNURLED NUT	MODIFIED KNURLED NUT	881 4 055 011		C
	NLM 06010-105			

Plan dessiné à l'aide du logiciel CATIA V5
Drawing drawn with CATIA V5 software

DESIGNER: P. D'AMBI: B.Y. F.FRESCOTE TEL. 0430308	VERITE PAR: APPROVED BY: BESCOULLA	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST2100
MACHINE: 1 APRIEL: 1 & 2	DESIGNATION: PEELE / PART DESCRIPTION MODULE ROUTE ACCESSOIRES ACCESSORY: BOX: MODULE	N° PIECE / PART NUMBER: 7 09M 01 310 0
DESIGNATION: OUTILLAGE		
<h1>OUTILLAGE RELEVÉ DE COTES</h1> <h2>TOOL NAME</h2> <h3>MEASURING TOOL</h3>		
<p>CE DESSIN EST LA PROPRIÉTÉ DE LA SOCIÉTÉ TURBOMECA. IL NE PEUT ÊTRE COMMUNIQUÉ OU REPRODUIT SANS SON AUTORISATION.</p> <p>THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION</p>		
ECHELLE SCALE /	 Turbomeca Groupe AT&T	CODE FABRICANT T0281 MANUFACTURER CODE :
FORMAT SIZE A1	881 4 055 000	PLANCHE SHEET 3
		



ECHELLE 1:1
SCALE 1:1

CHAÎNES NON COTÉS: 1 A 45°
NON-DIMENSIONED CHAINERS: 1 AT 45°
CASSER LES AÎTES VIVES PAR CH. 0,5 A 45°
BREAK THE SHARP EDGES BY CH. 0,5 AT 45°

ECROU	UE 12P	   	UTILISÉ / MOUNTING SCALE	ECHELLE SCALE	E.M.H. 2309601
				25/1	
NUT			881 4 055 004		